



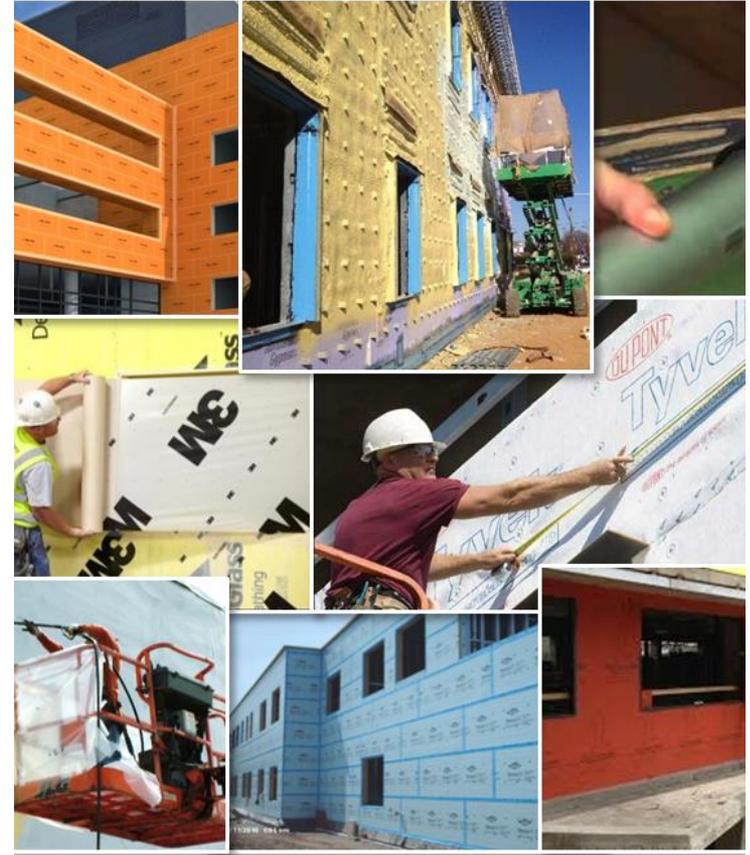
Envelope Team: Virtual Technology Showcase

Envelope Technology
Research Team
Meeting

May 17, 2018
2 to 3pm ET

Envelope Technology Showcase Agenda

- Welcome, Introductions
- Get Attached: Efficient Window Solutions for Better Buildings
 - Mike Hatten, Solarc Energy Group
- Addressing Air Leakage: Air Barrier Technologies
 - Laverne Dalglish, Air Barriers Association of America
- Building Enclosure Commissioning: Getting Performance
 - Dr. Simon Pallin, ORNL
- Q&A



Poll Question 1



Which type of organization best describes you or the work you do?

- Building Owner/Manager
- Architect/Engineer
- Manufacturer
- Energy Service Providers
- Researcher/Academia

If your organization type isn't listed, please type into your Questions Window the kind of organization you represent.

Collaboration: the Envelope Tech Team

Engage and support Members in efforts to accelerate adoption of building envelope technologies



- **Build awareness** with guidance and information on envelope technology solutions
- Conduct envelope technology **verification studies**
- Offer **technical assistance** for envelope projects

Check out the Envelope Tech Team Web Resources

- Topic Areas
 - Windows
 - Walls
 - Roofs
- Resources
 - Case Studies
 - Calculators
 - Design Guides
 - Fact Sheets
 - Toolkits
 - ...and more...

The screenshot displays the Better Buildings Initiative website. At the top left is the logo for Better Buildings, U.S. Department of Energy. To the right are social media icons for email, Twitter, and LinkedIn, along with a 'PARTNERSHIPS' dropdown menu and a search bar. Below the header is a navigation menu with links for Alliance Home, Sectors, Partners, Solutions (which is highlighted), Resources, Newsroom, Get Involved, and Join. The main content area shows the breadcrumb trail: Better Buildings Initiative > Better Buildings Alliance > Building Envelope. The title is 'Technology Solution: Building Envelope'. Below the title is a collage of images related to building envelopes. To the right of the collage is a text box explaining that the building envelope (walls, windows, roof, and foundation) is the primary thermal barrier and accounts for approximately 30% of the primary energy consumed in residential and commercial buildings. Below this is a large image with three tabs: 'Windows', 'Walls', and 'Roofs'. The 'Windows' tab is selected, and a blue box below it indicates the 'Building Envelope Subgroup: Windows'.

Better Buildings
U.S. DEPARTMENT OF ENERGY

Alliance Home Sectors Partners **Solutions** Resources Newsroom Get Involved Join

Better Buildings Initiative > Better Buildings Alliance > Building Envelope

Technology Solution: Building Envelope

The building envelope, which includes the walls, windows, roof, and foundation, forms the primary thermal barrier between the interior and exterior environments. With envelope technologies accounting for approximately 30% of the primary energy consumed in residential and commercial buildings, it plays a key role in determining levels of comfort, natural lighting, ventilation, and how much energy is required to heat and cool a building. Members of the Envelope Technologies Solutions Team collaborate with DOE's national laboratories to deploy high performance envelope design solutions for space conditioning load reduction and to facilitate the construction of durable and high performing envelope technologies.

Windows Walls Roofs

Building Envelope Subgroup: **Windows**

<https://betterbuildingsinitiative.energy.gov/alliance/technology-solution/building-envelope>

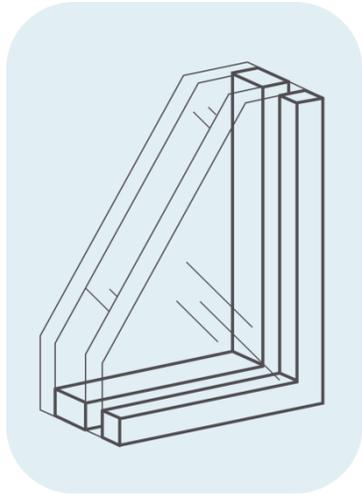
Get Attached: Efficient Window Solutions for Better Buildings

Mike Hatten, Solarc Energy Group

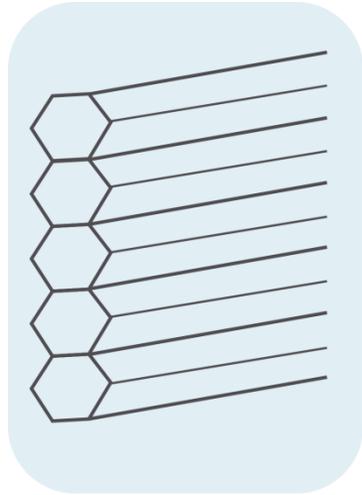
Get Attached: Efficient Window Solutions for Better Buildings

Mike Hatten, P.E.
SOLARC Energy Group
May 17, 2018

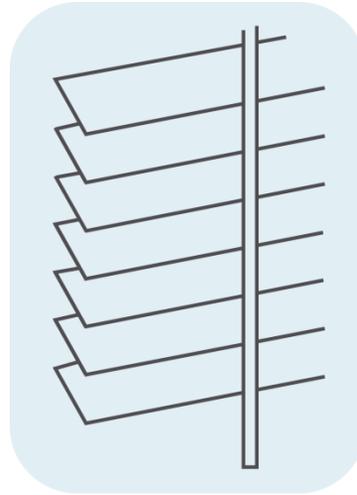
What are window attachments?



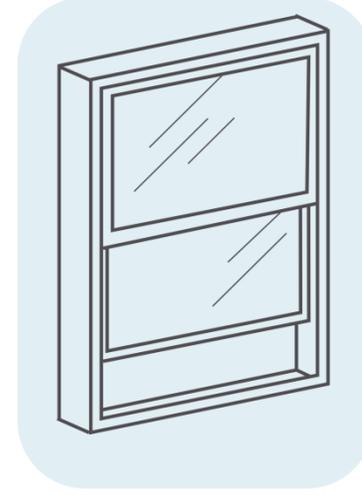
Secondary glazing systems



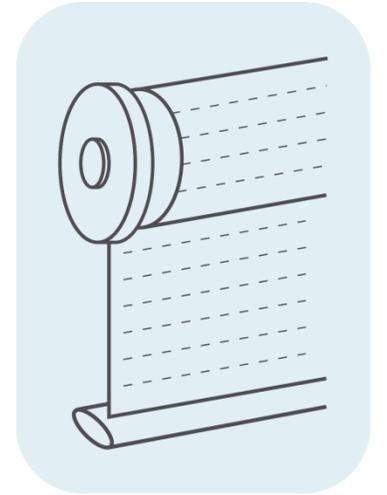
Cellular shades



Blinds



Storm windows



Roller shades

What are the performance benefits?

- Energy cost savings
- Reduced cooling and heating loads
- Improved thermal and visual comfort
- Enhanced occupant health and wellness
- Reduced UV deterioration of furnishings

What is AERC?

AERC is a DOE-funded, independent, **public interest** organization whose mission is to **rate, label and certify** the **energy performance** of **window attachments**.



Secondary Glazing Systems (SGS)

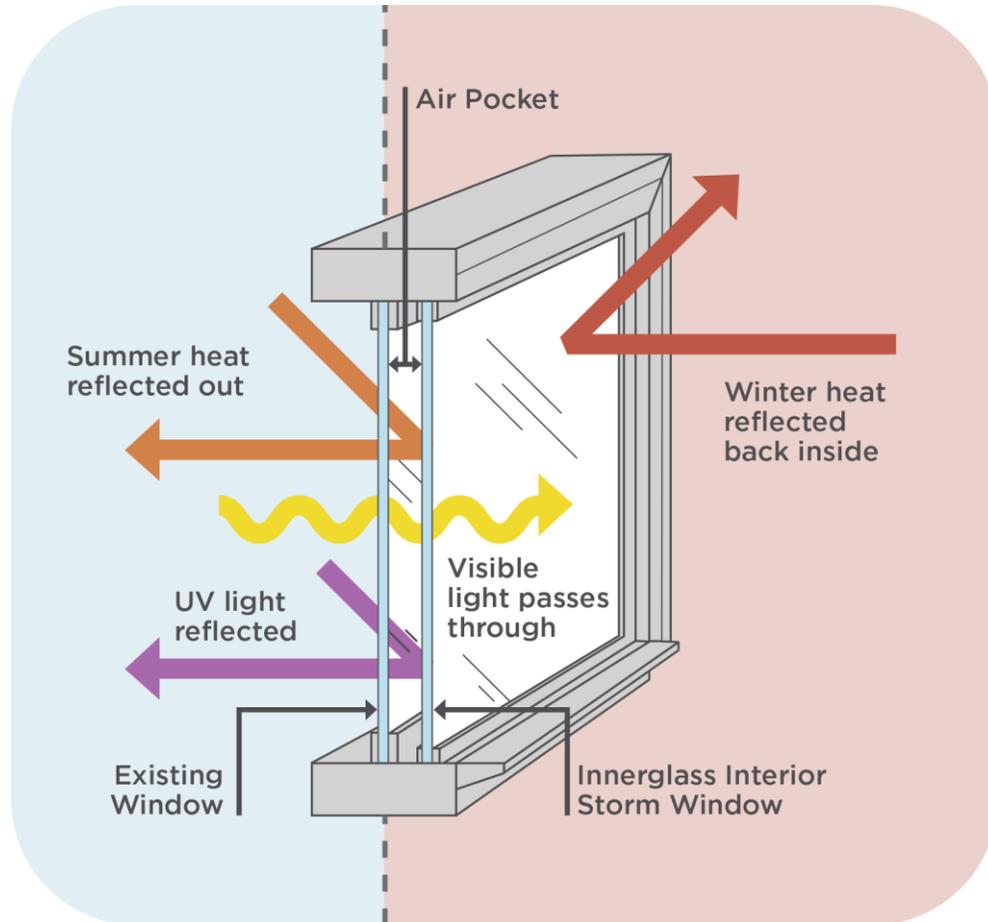


50%

the cost of existing
window replacement

Source: Savings and Economic Analysis of
Secondary Glazing Systems, February 2016,
Northwest Energy Efficiency Alliance.

Low-E Storm Window Attachments



- Low-emissivity (low-e)
- Attach to interior or exterior
- Fully operable

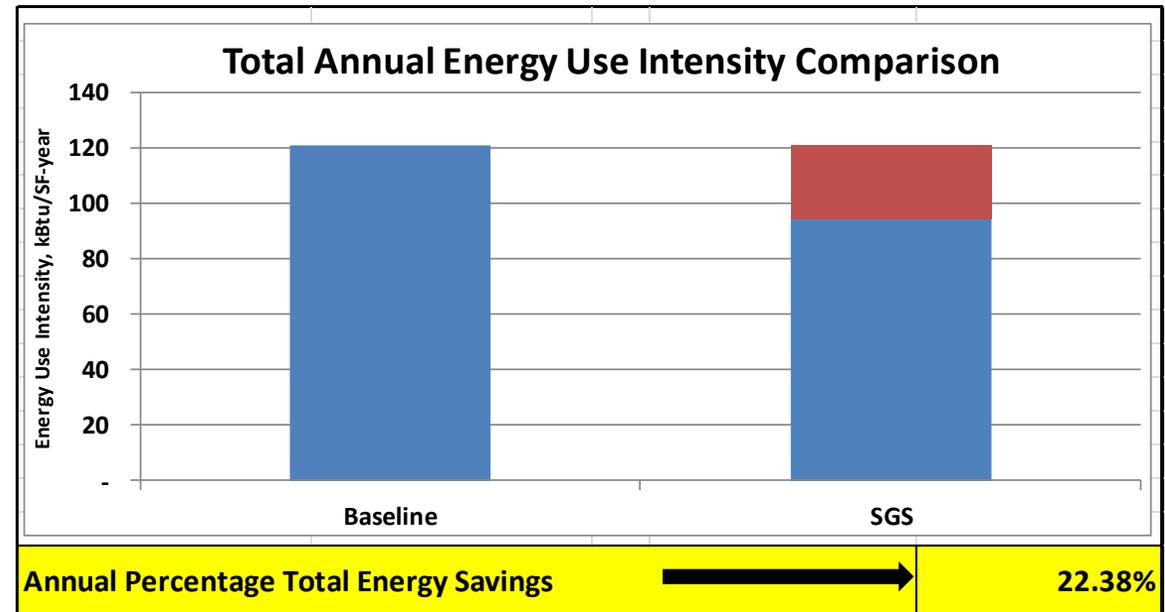
Lower costs and energy use



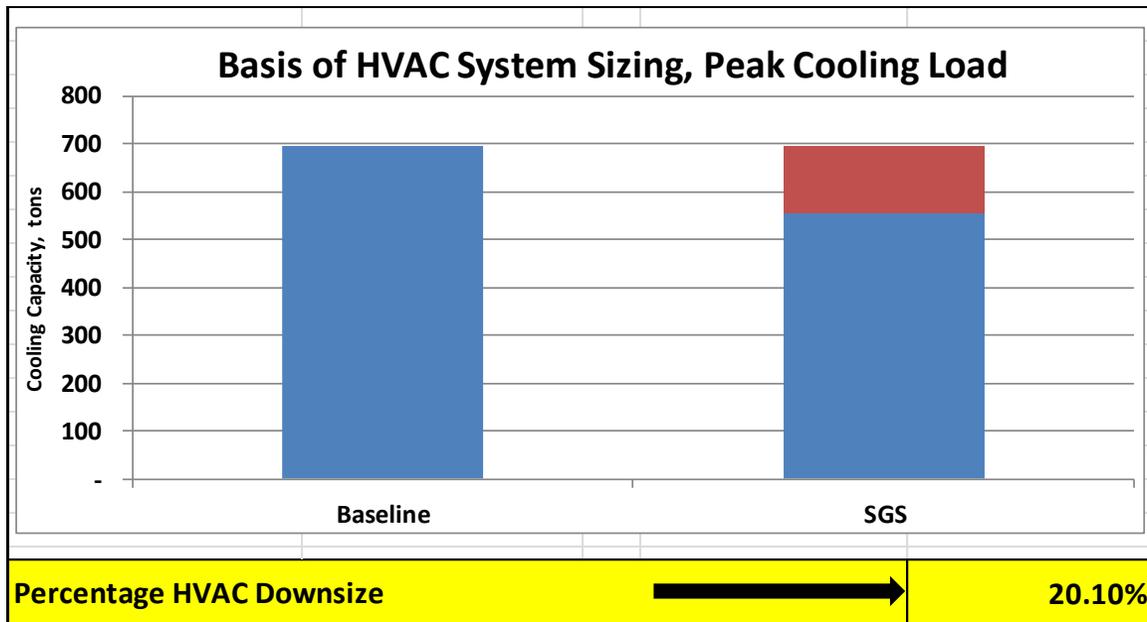
- Lower upfront costs
- Lower monthly operating costs
- Reduce heating and cooling peak demand

Lower energy use

SIMPLIFIED ENERGY SAVINGS CALCULATOR		SECONDARY GLAZING SYSTEMS (SGS)	
Ver. 3_beta		5/7/2018	
Annual Electric Energy Savings, kWh/yr		536,721	
Annual Natural Gas Energy Savings, therms/yr		57,180	
Information About Your Building Location		Information About Your Building	
Project Location (State)	Washington	Building Area, Sq.Ft.	278102
Project Location (City)	Seattle	No. of Floors	12
Electric Utility	SCL	HVAC System Type	Built-up VAV with hydronic reheat
Natural Gas Utility	PSE	Dominant Heating Fuel	Natural Gas
Location HDD (Base 65)	4,800	Annual Operating Hours	5500
Location CDD (Base 65)	116	Information About Your Proposed SGS Project	
Information About Your Building		Type of SGS Analyzed	Double
Electric Rate, \$/kWh	\$ 0.08	Sq.ft. of SGS Installed	45504
Natural Gas Rate, \$/therm	\$ 0.75	SGS Sq.Ft Limit (Max.)	109,608
Savings Output			
Heating, kWh/SF	-	Electric Savings, kWh/yr	536,721
Cooling & Fans, kWh/SF	11.80	Gas Savings, therms/yr	57,180
Heating, therms/SF	1.26	Total Savings, kWh/SF-yr	
Electric Cost Savings, \$/yr	\$ 42,938	Total Savings, \$/yr	
Gas Cost Savings, \$/yr	\$ 42,885	\$ 85,822	



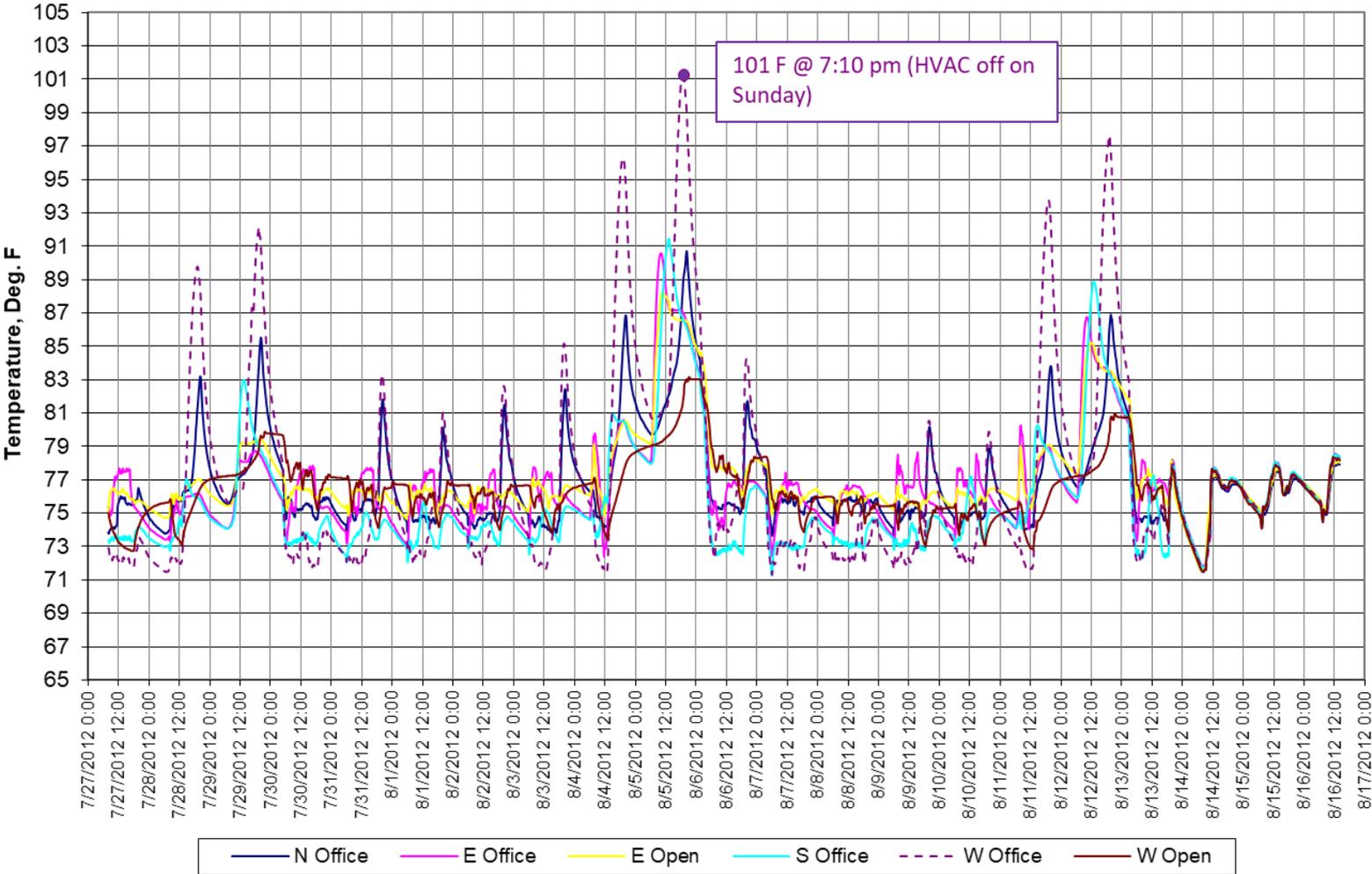
Lower peak heating and cooling demand



- Translates to an average of 17% first cost savings on HVAC upgrade project

Improve comfort, health and wellness

Existing High Rise Perimeter Space Temperatures (Seattle)



Improve comfort, health and wellness



- Minimize drafts and increase comfort
- Reduce glare and noise
- Improve health and wellness

Applications and case studies

- Bullitt Center / Seattle: Exterior motorized shades



- 6 story office / 50,000 SF / Built in 2013
- Exterior motorized blinds on floors 3, 4, & 5 to control solar heat gain and glare
- Integral to passive cooling design strategy / limits mechanical cooling needs
- World's "most efficient" office building with EUI at about 12 kBtu/SF-year
- Net positive energy

Applications and case studies

- Kiln Apartments / Portland: Applied Window Films



- 4 story multi-family residential building / Passive House design / Built in 2015
- Perimeter apartments on S, E, W: Overheating (90 to 100 deg. F on summer afternoons)
- Window films applied to reduce solar heat gain coefficient
- Dropped temperature extremes into the mid-80's

Applications and case studies

- 195 Church Street / New Haven: Secondary Glazing



- 18 story office / 224,000 SF / Built in 1974
- Energy retrofit project: Secondary glazing and LED lighting upgrade
- 29% energy savings / \$203,000 per year
- System type: VAV with electric reheat
- Increase in number of hours when windows are predominantly open: 21%
- SGS calculator indicates about 19% of 29% saved is due to SGS units.

Learn more.

For information, case studies, resources and more:

Northwest Energy Efficiency Alliance (NEEA): BetterBricks.com/solutions/windows

Attachments Energy Rating Council (AERC): aercnet.org/resources/window-attachments

195 Church Street case study: betterbricks.com/case-studies/

Bullitt Center case study: casestudies.uli.org/bullitt-center/

Addressing Air Leakage: Air Barrier Technologies

Laverne Dalglish, ABAA



Air Barrier Technology

Mr. Laverne Dalglish

LEARNING OBJECTIVES

- Why install an air barrier
- How tight can you make a building
- Can you make a building too tight – buildings need to breathe
- Air barriers - vapor permeable or impermeable?
- Installation issues with air barriers

Air Barriers

Six Sides of the Building

roof – walls – foundation

Twelve intersections

**Penetrations,
terminations and
connections are
where the building
leaks air**



AIR BARRIERS

Reasons for an air barrier

- Energy savings
- Moisture issues ★
- Sound
- Smell
- Insects
- Equipment efficiency
- Reduce drafts

AIR BARRIERS

Air Barriers Impact

- Thermal insulation performance
- Windows performance
- HVAC efficiency
- Occupant behavior

which all impact the energy use and moisture issues in a building

ENERGY SAVINGS CALCULATOR

1600 Boston-Providence Hwy Walpole, MA 02081 +1 866-956-5888 +1 866-956-5819 abaa@airbarrier.org



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ENERGY SAVINGS CALCULATOR

In conjunction with Oak Ridge National Laboratories (ORNL) and the National Institute of Science and Technology (NIST), we are very excited to provide this new resource to the industry to help quantify energy savings based on the use of air barriers and increasing the airtightness of buildings.

LEARN MORE



ENERGY SAVINGS CALCULATOR

Development

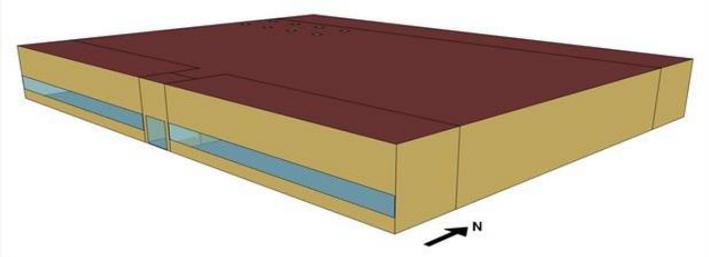
ORNL Web Tools v0.0.1-SNAPSHOT

Home Infiltration Account

Infiltration Calculator

Location:

Building Type: Floor Area (ft²):



Leakage Rates (L/s.m² at 75 Pa)

Base case: Retrofitted building:

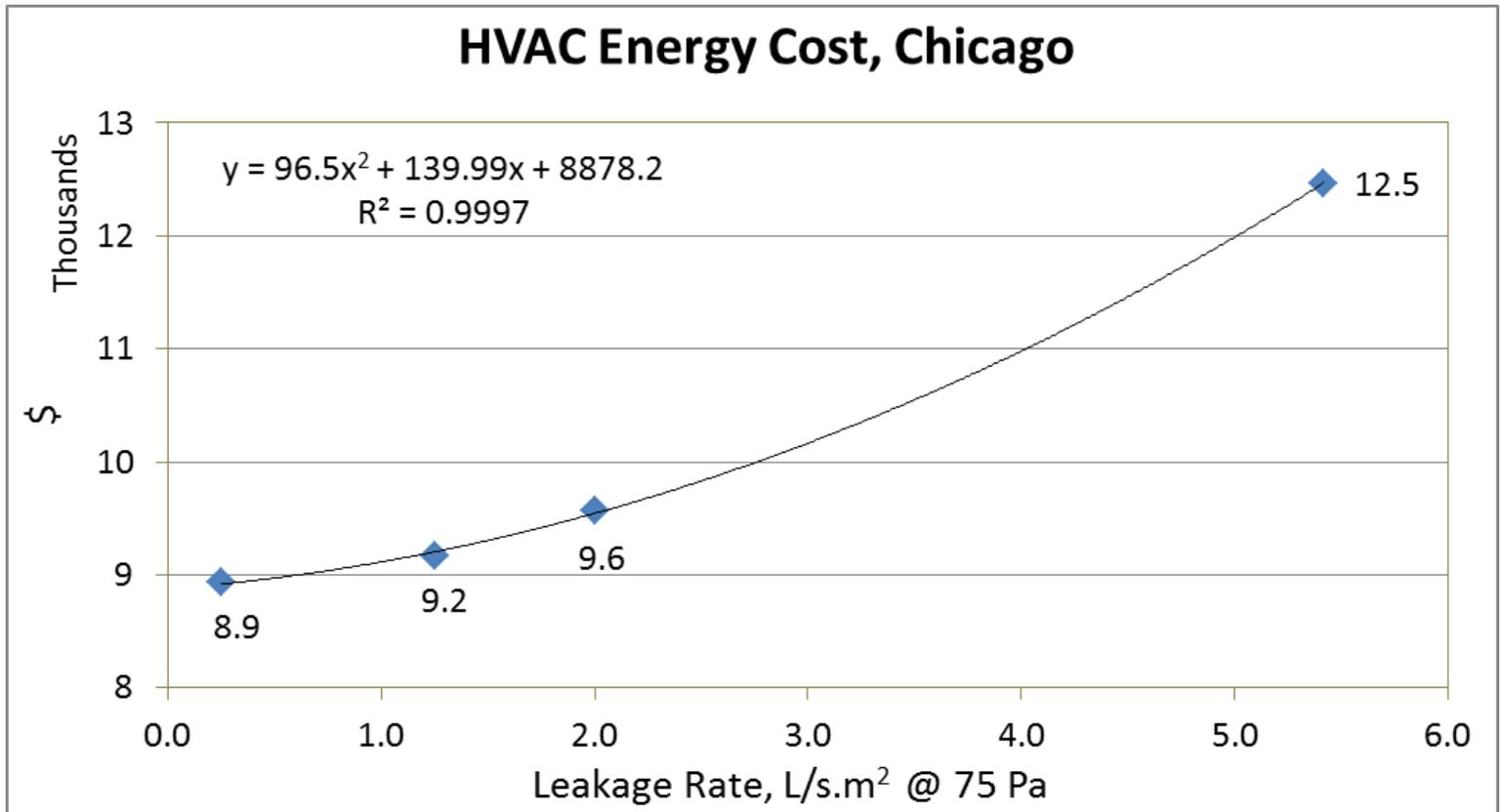
Electricity (C\$/kWh): Natural Gas (C\$/m³):

[Calculate >>](#)



- **52 cities in the US, 5 cities in Canada, and 5 cities in China.**
- Selection of cities based on trying to obtain a reasonable distribution of major metropolitan areas
- If specific city does not appear, select a city that has similar meteorological conditions (wind, temperature, solar radiation, and rain).

Results



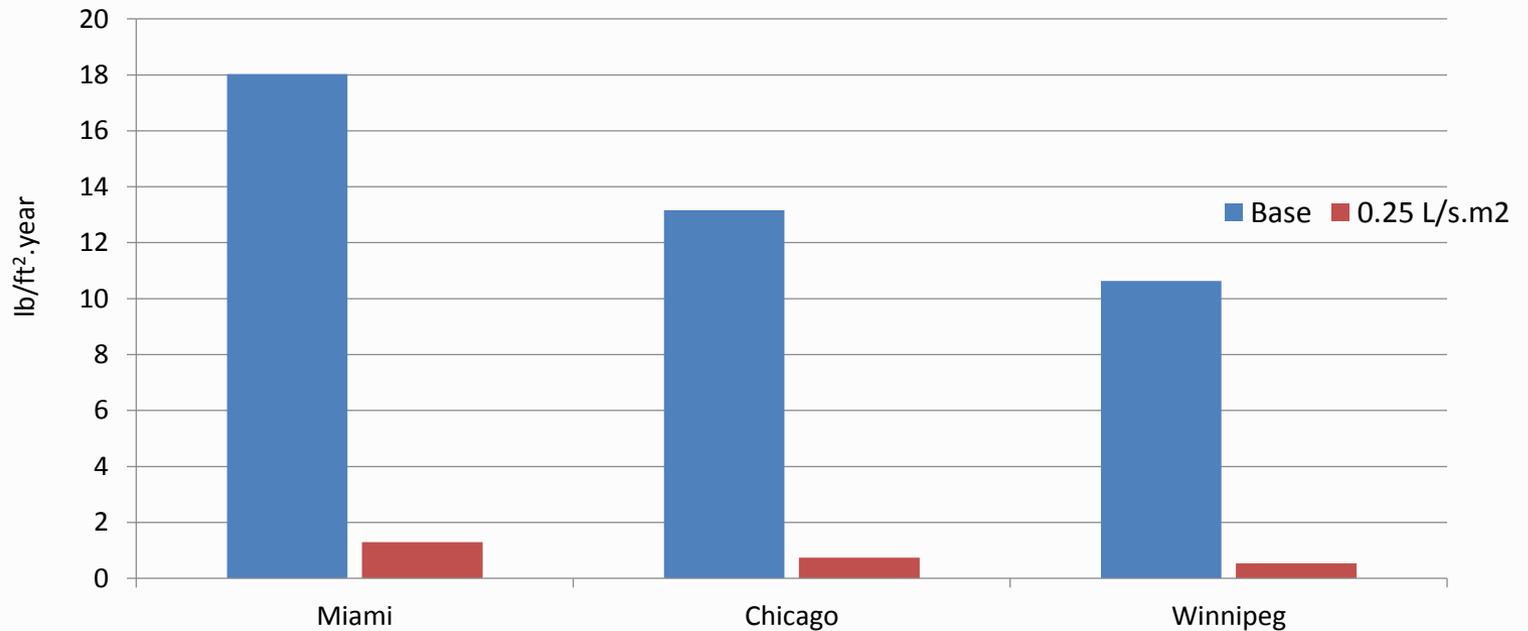
HVAC energy cost for a prototype standalone retail building in Chicago

AIR BARRIERS

AIR LEAKAGE IMPACTS ON THERMAL INSULATION

- Increase moisture with building enclosure

Moisture transfer into space due to air leakage



AIR BARRIERS

AIR LEAKAGE IN BUILDINGS

How airtight can you make buildings?

IECC	CFM/ft ² @ 1.57 lbs/ft ²	0.40
Original USACE	CFM/ft ² @ 1.57 lbs/ft ²	0.25
Updated USACE	CFM/ft ² @ 1.57 lbs/ft ²	0.15
Now producing	CFM/ft ² @ 1.57 lbs/ft ²	0.03

AIR BARRIERS

AIR LEAKAGE IN BUILDINGS

Can you make a building too tight?

Do not confuse air for ventilation from air leakage in a building

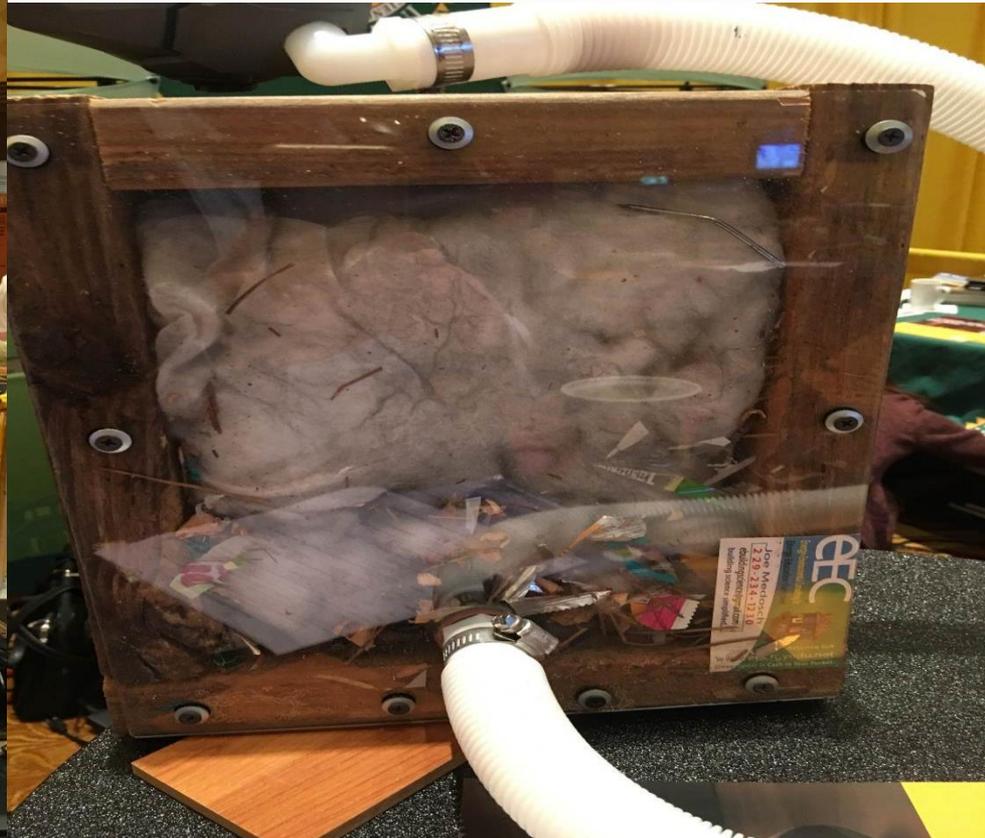
Natural ventilation is not air leakage in a building

Build tight – Ventilate right

AIR BARRIERS

AIR LEAKAGE IN BUILDINGS

Misconception of having a building breathing



AIR BARRIERS

AIR LEAKAGE IN BUILDINGS

PERMEABLE OR IMPERMEABLE

It depends

Does it really matter?

No matter what you do, at some time during the year, it is wrong

This is Air Leakage!

You cannot see air leakage!

You cannot see air leakage!

Installation is key to an airtight building

Experience equals better quality installations

Test on site to confirm during construction

Whole building test to prove installation correct









Thank you for your time!

Question and Answer Period

Laverne Dagleish

Air Barrier Association of America

ldagleish@airbarrier.org

Ph. 866-956-5888

Building Enclosure Commissioning: Getting Performance

Dr. Simon Pallin, ORNL

Current R&D Efforts

- Building Enclosure Commissioning
 - Benefits and Costs Study
 - Exploration of new enclosure performance metric
- Examination of Airtightness Requirements
 - Landscape Study
 - Sampling of air leakage rates



SOLUTIONS

PROGRAMS

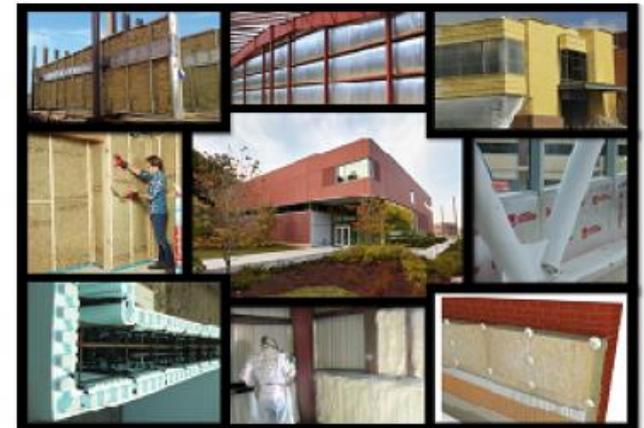
ACCELERATORS

ALLIANCE

BETTER PLANTS

CHALLENGES

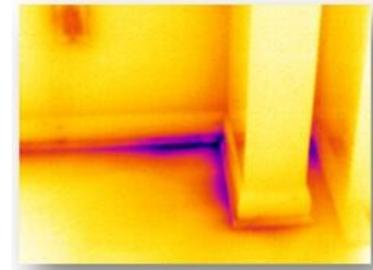
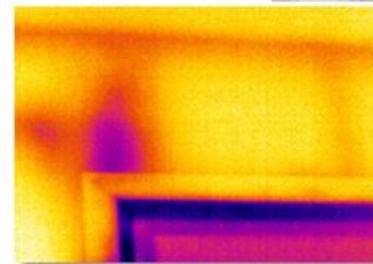
BUILDING ENVELOPE



Why conduct Building Enclosure Commissioning?

Benefits

- Improve the design process
- Built as designed
- Reduce building energy loads
- Address human health and safety needs
- Prevent moisture from compromising building
- Maintain thermal comfort
- Maintain air quality
- Improve overall quality of building
- Comply with building codes



Why conduct Building Enclosure Commissioning?



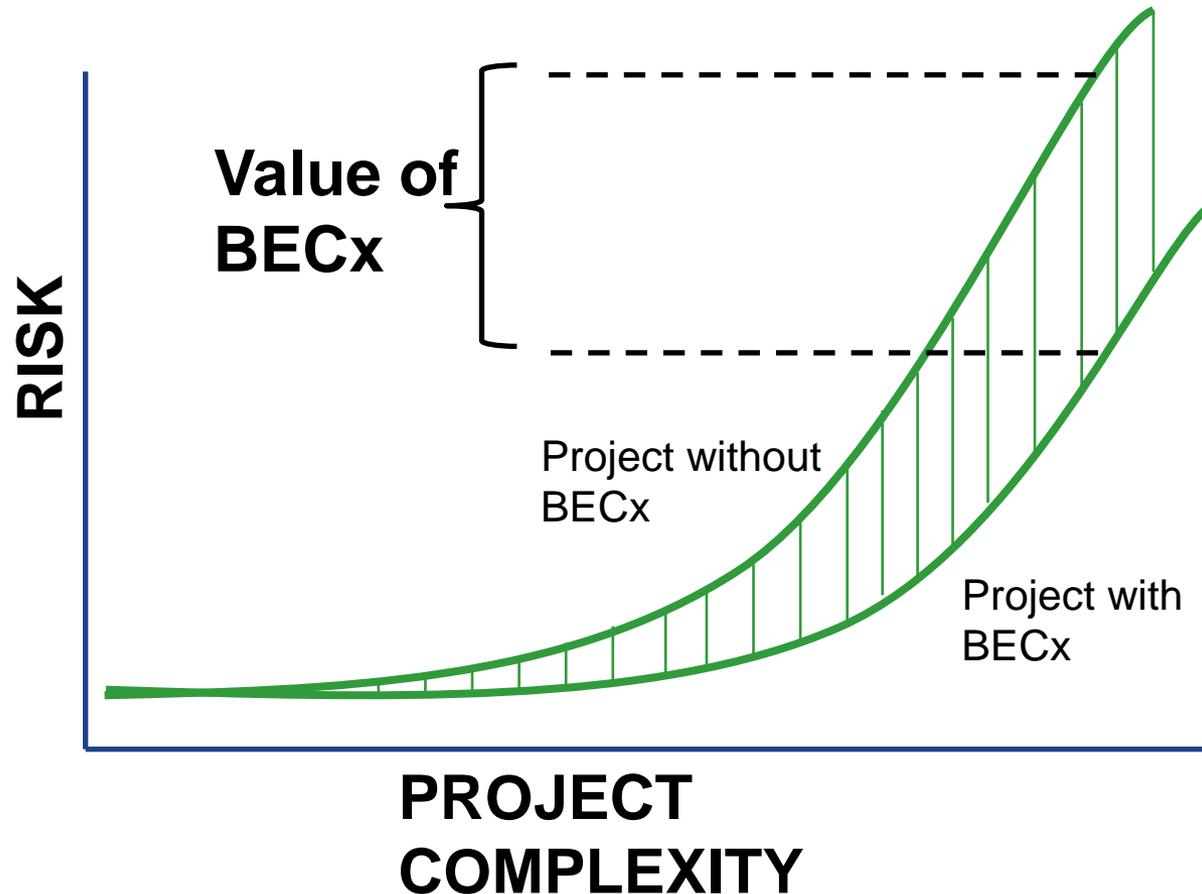
Costs

- Planning
- Testing
- Consultants
- Time
- Addressing findings
- Other

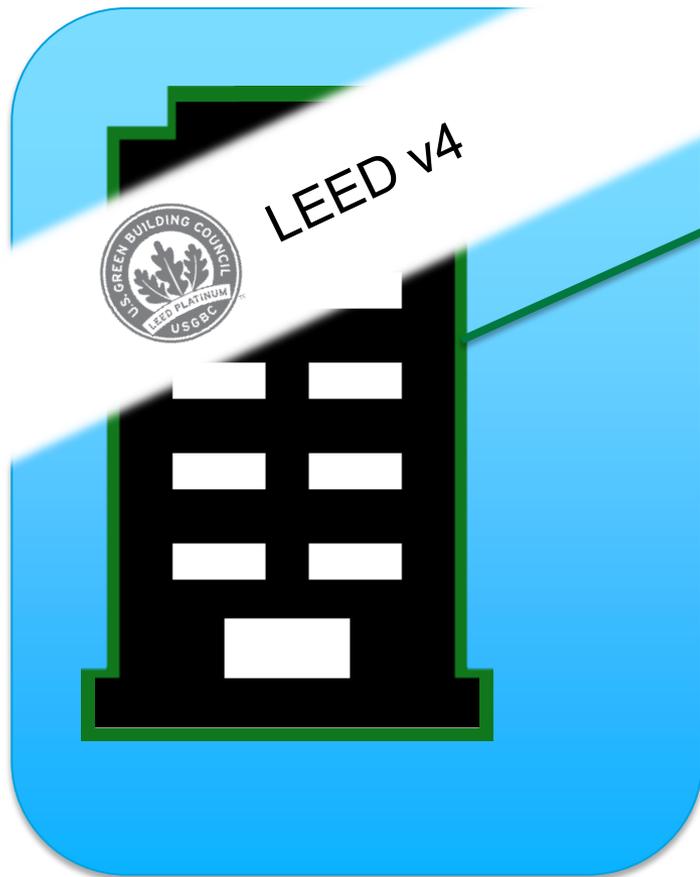
Where's the Value in BECx?



- Higher level of quality assurance = improved performance = reduced risk.
- Potential for risk reduction increases with complexity of building enclosure systems and materials.



BECx 101 - Standards, Guidelines, and Resources



ASHRAE Guideline 0-2013

- NIBS Guideline 3-2012
- ASTM 2947

Process

- ASTM 2813
- NIBS Guideline 3-2012

Technical



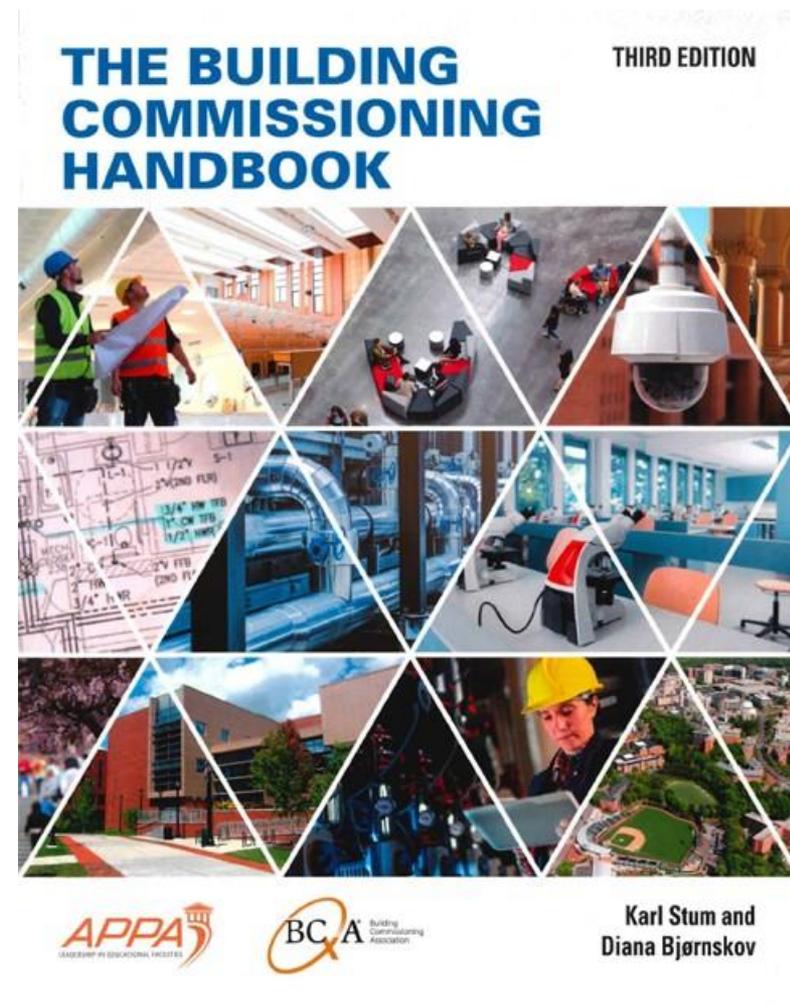
Laboratory



Field

BECx 101 - Standards, Guidelines, and Resources

Additional reading...



In progress: New performance metric

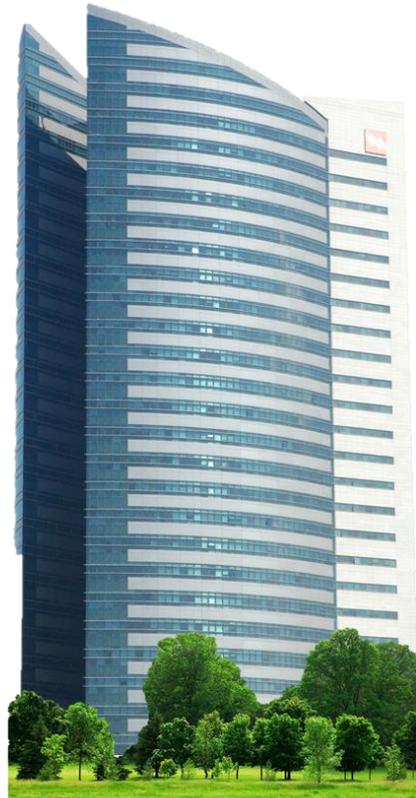
Thermal Resistance

- R-value
 - Walls
 - Roof
 - Foundation
 - Fenestration
- Thermal Bridges

Installation Quality

Reduction Factor

- Joints
- Penetrations
- Perforations
- Training



Air Infiltration

Thermal Resistance

- Airtightness (ACH75)
- Building Type
- Exposure

Indoor Climate

- Thermostat Setpoints
- HVAC Characteristics
- User Behavior

Weather Conditions

- Temperature
- Wind Loads

Building Enclosure Performance (BEP-value)

Questions and Answers

Mike Hatten
Laverne Dalglish
Simon Pallin



Poll Questions 2 & 3



Please type in your thoughts...

- How will you use the information shared today?

- Which enclosure technologies or topics would you like to hear about next?

Use your Questions Window to type in your suggestions and ideas

Join the Envelope Tech Research Team!

Email: lapsamv@ornl.gov

**Building
Owners**

**Building
Managers**

**Architects
and Engineers**

**Subject
Matter
Experts**

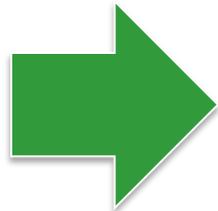
**Trade
Associations**

Manufacturers

**Installers/
Builders**

**Energy Service
Providers**

Researchers



Engage in R&D:

- Addressing airtightness requirements
- Investigating Building Enclosure Performance Metric

U.S. DEPARTMENT OF ENERGY



**AUGUST 21-23,
2018**

CLEVELAND, OHIO

■ **Featured Enclosure Technology Sessions**

Thursday Panel Session, Aug 23rd

Improving Building Performance with Envelope Technologies

- Showcasing advanced technologies & case study examples

Friday Workshop, Aug. 24th

Going Deep on Building Enclosure Commissioning (BECx)

- 4 hour interactive session on BECx on best practices, member experiences and development of BECx implementation resources

***For more information and to register:
2018energyexchange.com***